OPTIONAL FORM NO. 10 MAY 1962 EDITION 1984 GEN. REG. NO. 27

UNITED STATES GOVERNMENT

Memorandum

Chief, Saturn Systems Office, DG

A SAFET TO COMPANY AND A SAFET

DATE: January 5, 1967

FROM

Chief, Program Control Office, DC

SUBJECT:

KSC Apollo Program Directive 4A

The enclosed is the revision of KSC Apollo Program Directive 4, which was issued July 15, 1966. This directive is based on MSF Apollo Program Directive 4F, dated November 30, 1966, as revised by TWX on December 23 and 27, 1966. The guidelines and milestones contained in the enclosed have been coordinated with representatives of DLO.

It is requested that the enclosed directive be officially transmitted to the Uprated Saturn I and Saturn V stage contractors, as a baseline for negotiating revisions to current contracts.

Bert Greenglass
Bert Greenglass

Enclosure:

KSC Apollo Program Directive 4A

REGRADED UNCLASSIFIED

BY AUTHORITY OF

BA

GN

DOWNGRADED TO UNCLASSIFIED WHEN SEPARATED FROM CLASSIFIED ENCLOSURES







GROUP 4
DOWNGRADED AT 3 YEARS
INTERVALS: DECLASSIFIED
AFTER 12, YEARS

Kennedy Space Center APOLLO PROGRAM DIRECTIVE

Date:

December 27, 1966

KSC APOLLO PROGRAM DIRECTIVE NO. 4A

TO

Distribution

FROM

ApoNb Program Manager

SUBJECT

KSC Apollo Program Schedules, Controlled Milestones

and Hardware Assignments

ACTION

All KSC Organizations are to implement the requirements

of this Directive effective with the issuance date and on

a continuing basis

REFERENCE:

A. Apollo Program Directive 4F

This material contains information affecting the national defense of the United States within the meaning of the explanations, Title 18, U.S.C., Sections '93 are the transmission or revolution of which any manner to an unauthorized person is prohibited by law.

I. PURPOSE

This Directive defines the KSC Apollo/Saturn Program schedules that have been developed to meet the approved NASA Headquarters Apollo Program Schedules and Controlled Milestones. This revision supersedes KSC Apollo Program Directive No. 4 dated July 15, 1966.

II. SCOPE

Attachment A provides approved Apollo Program schedules, hardware and launch complex assignments and mission assignments. (Reference A).

Attachment B provides the KSC controlled schedule milestones in support of approved NASA Headquarters Apollo Program milestones. KSC controlled schedule milestones represent those significant events which must be accomplished in order to meet approved Program objectives.

Changes to Attachment B for Site Activation will require prior approval of the Apollo Program Manager. Changes to Launch Operations controlled schedules will require prior approval of the Director, Launch Operations and the Apollo Program Manager.

III. RESPONSIBILITIES

Each KSC organization is responsible for the immediate implementation of the requirements of this directive and for requesting changes to the controlled milestones under their management system.

UUTTIE

Mission Support and Operations Planning

The flight hardware assignments and associated flight schedules shown in this attachment form the basis for mission support and operations planning through the Apollo Program including the overlap period between the Uprated Saturn I and the Saturn V flight schedules. In all cases, Launch Vehicle contractors and Spacecraft contractors will develop and maintain the capability to checkout and launch in accordance with schedules as shown in Attachment B.

These assignments are consistent with and are based on the approved general mission planning discussed below. The mission planning recognizes the fact that, during the CY-1967-1968 schedule overlap of AS-207 and AS-209 through AS-212 with AS-504 through AS-507, not all missions will be manned Apollo Missions flown on the presently approved Apollo Launch Schedule, but that one of the conditions described below will occur:

- 1. Spacecraft test flights on the Uprated Saturn I in support of the Lunar Landing Program will be transferred to the Saturn V as soon as that launch vehicle is capable of being manned (AS-503). It is planned that this transfer will occur after the dual mission of AS-205 and AS-208. This would release AS-207 and AS-209 through AS-212 from their primary Apollo Program assignment of a "CSM-LM Operations" mission. In this event it is planned that AS-207 and AS-209 through AS-212 would be flown as a follow-on mission. This phasing will be adjusted to result in no more than four LM flights and no more than six manned flights during CY-1968.
- 2. In the event that transfer of the spacecraft test flights from the Uprated Saturn I Program is delayed because manned Saturn V missions cannot be flown as early as planned (AS-503) during this overlap period, "CSM-LM Operations" missions would be flown on AS-207/AS-209, AS-210/AS-211 and AS-212, if required. The total missions in this case will also be scheduled to result in no more than four LM flights and no more than six manned flights during CY-1968.

Attachment A

Page 1 of 6 Pages December 27, 1966

MISSION SUPPORT & OPERATIONS PLANNING (Cont'd)

In the event that AS-207/209 is a manned flight for the mainline Apollo Program, AS-503 would be an unmanned flight if flown on the present schedule. Also, if AS-210/211 is a manned flight in the mainline Apollo Program, AS-504 would be an unmanned flight if flown on the present schedule.

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Attachment A

HARDWARE AND LAUNCH COMPLEX ASSIGNMENT SUMMARY

UPRATED SATURN I

LV	CSM	LM	LAUNCH COMPLEX
201	009	None	34
202	011	None	34
203	NC-203	None	37B
204	012	None	34
206	NC-1	1	37B
205	101	None	34
208	NC-2	2	37B
207*	Yes	None	34
209*	Nosecone	Yes	37B
210*	Nosecone	Yes	37B
211*	Yes	None	34
212*	Yes	Yes	37B

^{*}No Spacecraft assignments have been made due to the number of assignment alternatives which exist based on mission progress.

Assumption is made that a spacecraft will be available to support the mission.

UPRATED SATURN I

MASTER LAUNCH SCHEDUE SCHEDULE

Fig.	MAIESTONES	1966	1961	1968	1969	0261	
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HARDWARE AND LAUNCH COMPLEX ASSIGNMENT SUMMARY SATURN V

LAUNCH VEHICLE	CSM	LEM	LAUNCH COMPLEX
501	017	LTA 10R	39A
502	020	LTA 2	39A
503	102	3	39A
504	103	4	39A
505	Yes	Yes	39B
506	Yes	Yes	39A
507*	Yes	Yes	39B
508*	Yes	Yes	39A
509*	Yes	Yes	39B
510*	Ye s	Yes	39A
511*	Yes	Yes	39B
512*	Yes	Yes	39A
513*	Yes	Yes	39B
514*	Yes	Yes	39A
515*	Yes	Yes	39B

^{*}No Spacecraft assignments have been made due to number of assignment alternatives which exist based on mission progress.

Assumption is made that Spacecraft will be available to support the mission.

Attachment A

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APOLLO SATURN V

MASTER LAUNCH SCHEDULE

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∠⇒ OFFICIAL NASA LAUNCH SCHEDULE

∠ KSC TARGET LAUNCH SCHEDULE

attachment A

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APOLLO UPRATED SATURN-1 WORK WEEK AND SHIFTS PLANNING

WORK WEEK PLANNING

AS-204 operations from spacecraft electrical mate through launch will be planned on a six (6) day work week.

AS-204 operations from start of stage checkout through spacecraft electrical mate will be planned on a five (5) day work week with limited overtime.

AS-205 through AS-212 operations from start of stage checkout through launch will be planned on a five (5) day work week with limited overtime. However, scheduling constraints may necessitate rescheduling and/or re-running major tests on the weekend.

Activation and launch operations activities will be planned on a five (5) day work week. Activation and launch operations activities critical to achieving schedule objectives, that can be accomplished by a small crew, in comparison to the contractor's total activation/launch crew, will be planned on an around-the-clock basis including weekends as required. Examples of such type activities are:

- a. Vehicle Erection
- b. Stage Propulsion Checks
- c. Hypergolic Tanking
- d. Ordnance Installations
- e. Certain Refurbishments
- f. RP-1 Tanking
- g. GSE Modifications
- h. Any individual stage contractor work prior to launch vehicle electrical mate

Operational planning should be based on not scheduling integrated tests to be performed on two launch vehicles on the same day.

Dual missions (AS-205/208, AS-207/209, and AS-210/211) will be launched with a minimum launch interval (T-O—T-O) of not less than 20 hours.

WORK SHIFTS PLANNING

Major tests will be conducted on first shift. (A work shift is to be considered as eight (8) working hours). Examples of major tests are: Plugs In Test, Plugs Out Test, Simulated Flight Test, Countdown Demonstration Test, Flight Readiness Test.

Page 1 of 16 Pages December 27, 1966 Specifically, a major test may be defined as a test involving at least two or more stages and multiple systems. Overrun of major test into the next shift will be accomplished by overtime for key test personnel with remaining support being provided by normal second shift personnel. Key test personnel are defined as those required to maintain test continuity. Major tests will not normally be conducted on weekends, however, a real time scheduling constraints may necessitate rescheduling and/or re-running a major test on the weekend.

Minor tests, test set-ups, maintenance and test evaluation will normally be planned for second shift. Specifically, a minor test may be defined as independent stage checks and other tests that may involve two or more stage contractors but are limited to small portions of the stage contractors test crew.

Third shift work will normally be limited to power off modifications minor trouble-shooting and maintenance.

Attachment B

Page 2 of 16 pages December 27, 1966

UPRATED SATURN I ACTIVATION MILESTONES

LC-34 BLOCK II CSM CAPABILITY

Immediately following AS-204 launch, LC-34 will be modified to a Block II CSM configuration in preparation for the AS-205/AS 208 dual mission. To support this modification, Block II CSM ground support equipment (GSE) deliveries to KSC must be complete by February 1, 1967. The required Block II modifications will be accomplished during the time period of March 1, 1967 through May 1, 1967.

LC-37 BLOCK II CSM CAPABILITY

LC-37 is to be modified for Block II CSM capability by February 15, 1968. In order to support this plan, it is required that all ICD's be signed off by January 15, 1967; design must be completed by January 31, 1967; advance procurement must be initiated by March 1, 1967; and contractual award for construction modifications are to be completed by March 15, 1967. Construction should begin immediately following the launch of AS 208. The construction span time of 5-1/2 months will include one month of down time due to the final checkout and launch of AS 209. The subsequent completion of construction modifications is required by January 1, 1968, with a BOD of December 1, 1967. GSE must be delivered not later than October 1, 1967 in order to support a completion of installation and checkout by February 15, 1968. Included in this modification is the ability to support a simultaneous LM/CSM operations.

UPRATED SATURN I LAUNCH SCHEDULE

	CAPABILITY RANGE	2 weeks later	1 week earlier 2 weeks later	1 week earlier 6 weeks later	1 week earlier 6 weeks later	3 weeks later
	LAUNCH DATE	Feb. 21, 1967	May 2,1967	Aug. 3, 1967	Aug. 4, 1967	Nov. 1, 1967
,	CAPABILITY RANGE	2 weeks later	 week earlier weeks later 	1 week earlier 6 weeks later	 week earlier weeks later 	3 weeks later
	COMPLETE SPACE VEHICLE ELEC. MATE OR READY FOR FIRST INTEG. S/V TEST	Jan. 27,1966	Mar.31 , 1967	Jul. 6, 1967	July 7, 1967	Oct. 2, 1967
	EARLIEST START DATE OF STAGE CHECKOUT OPNS			Mar. 8, 1967 Mar. 1, 1967 Mar. 3, 1967 Apr. 1, 1967	May 8, 1967 May 1, 1967 May 3, 1967 Apr. 15, 1967	Jul. 28, 1967 Jul. 28,1967 Jul. 28, 1967 Jul. 15, 1967
	STAGE	S-IB* S-IVB IU CSM 012	S-IB* S-IVB IU LM-1	S-IB* S-IVB IU CSM 101	S-IB* S-IVB IU LM-2	S-IB* S-IVB IU CSM
	SPACE	204	206	205	208	207 **

Attachment B

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^{*}Start of Uprated Saturn I Erection **Will not be in parallel with AS-205 and AS-208

UPRATED SATURN I LAUNCH SCHEDULE

		1		ļ	
CAPABILITY	3 wooks loton	A weeks later	4 weeks later	T WCCAS IAIGI	4 weeks later
LAUNCH	Nov. 2, 1967	Apr. 4, 1968	Apr. 3, 1968	Jul. 3, 1968	
CAPABILITY RANGE	3 weeks later	4 wooks laten	4 weeks later		4 weeks later
COMPLETE SPACE VEHICLE ELEC. MATE OR READY FOR FIRST INTEG. S/V TEST	Oct. 3, 1967	Mar. 2, 1968	Mar. 1, 1968	May 28, 1968	
EARLIEST START DATE OF STAGE CHECKOUT OPNS	Aug. 15,1967 Aug. 8,1967 Aug. 10,1967 Jul. 15,1967	Jan. 2, 1968 Dec. 21, 1967 Dec. 28, 1967 Dec. 15, 1967	Jan. 15, 1967 Jan. 9, 1967 Jan. 11, 1967 Dec. 15, 1967	Apr. 15, 1968 Apr. 7, 1968 Apr. 11, 1968 Mar. 1, 1968 Mar. 1, 1968	*Ctort of Thrested Cotum I Decetion
STAGE	S-IB* S-IVB IU LM	S-IB* S-IVB IU LM	S-IB* S-IVB IU CSM	S-IB* S-IVB IU LM CSM	f Transtad
SPACE VEHICLE	209**	210	211	212	* treto*

*Start of Uprated Saturn I Erection
**Will not be in parallel with AS-205 and AS-208

Attachment B

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A2 411	CSM
LAUNCH COMPLEX 34	
AS 212	WSO 777 A. 7
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APOLLO/SATURN V-WORK WEEK AND SHIFTS PLANNING

WORK WEEK PLANNING

Apollo/Saturn V activation and launch operations activities will be planned on a five (5) day work week. Activation and launch operations activities critical to achieving schedule objectives, that can be accomplished by a small crew, in comparison to the contractor's total activation/launch crew, will be planned on an around-the-clock basis including weekends as required. examples of such type activities are:

- a. Vehicle Erection
- b. Stage Propulsion Checks
- c. Hypergolic Tanking
- d. Ordnance Installations
- e. Certain Refurbishments
- f. RP-1 Tanking
- g. GSE Modifications
- h. Any individual stage contractor work prior to launch Vehicle Electrical Mate

Operational planning should be based on not scheduling integrated tests to be performed on two launch vehicles on the same day.

WORK SHIFTS PLANNING

Major tests will be conducted on first shift. (A work shift is to be considered as eight (8) working hours). Examples of major tests are: Plugs In Test, Plugs Out Test, Simulated Flight Test Countdown Demonstration Test, Flight Readiness Test.

Specifically, a major test may be defined as a test involving at least two or more stages and multiple systems. Overrun of major test into the next shift will be accomplished by overtime for key test personnel with remaining support being provided by normal second shift personnel. Key test personnel are defined as those required to maintain test continuity. Major tests will not normally be conducted on weekends, however, real time scheduling constraints may necessitate re-scheduling and/or re-running a major test on the weekend.

Minor tests, test set-ups, maintenance and test evaluation will normally be planned for second shift. Specifically, a minor test may be defined as independent stage checks and other tests that may involve two or more stage contractors but are limited to small portions of the stage contractors test crew.

Third shift work will normally be limited to power off modifications, minor trouble-shooting and maintenance.

SATURN V ACTIVATION MILESTONES

A. LUT-3

- 1. LUT-3 operational ready for 500F-2 June 15, 1967 2 weeks later
- 2. LUT-3 operational ready for Apollo/
 Saturn V Flight Vehicle April 1, 1968

B. CSM/LM For AS-503

- 1. Complete CSM Block II GSE checkout and LM-3 GSE checkout on LUT-1 July 15, 1967 and VAB Hi-Bay #1 or #3 2 weeks later
- 2. Complete CSM Block II GSE and
 LM-3 GSE checkout on MSS and
 Pad A
 September 26, 1967
 4 weeks later

C. CSM/LM For 504

- 1. Complete CSM Block II GSE and LM-4 GSE checkout on LUT-2 October 1, 1967 and VAB Hi-Bay #1 or #3 4 weeks later
- 2. Complete CSM/LM GSE checkout December 1, 1967 on Pad B for Back-up to AS 504 4 weeks later
- D. Complete all GSE/ESE installation and checkout in LCC Firing Room #3 to support operational space vehicle April 15, 1968
- E. Complete all construction and outfitting and all GSE/ESE installation and checkout in VAB Hi-Bay #2 to support operational space vehicle

 May 1, 1968

Attachment B

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SPACECRAFT INDUSTRIAL AREA ACTIVATION MILESTONES

Industrial Area Facilities operational ready for LM-1-January 14,1967
West Altitude Chamber operational ready for LM-2-April 15, 1967

Attachment B

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CAPABILITY		3 weeks later 4 weeks later	4 weeks later	4 weeks later
LAUNCH	May 5, 1967	Jul. 21, 1967	Oct. 31, 1967	Jan. 5, 1968
CAPABILITY		2 weeks later 4 weeks later	4 weeks later	4 weeks later
COMPLETE SPACE VEHICLE ELEC. MATE OR READY FOR FIRST INTEG. S/V TEST	Mar. 8, 1967	May 24, 1967	Sept. 1, 1967	Nov. 8, 1967
EARLIEST START DATE OF STAGE CHECKOUT OPNS	In Process Feb. 11, 1967 In Process In Process	Dec. 22, 1966 Mar.13,1967 Apr. 30, 1967 Feb. 24, 1967 Feb. 24, 1967	Jun. 20, 1967 Aug. 8, 1967 Jun. 13, 1967 Jun. 13, 1967 May 31, 1967 Jun. 1, 1967	Sept. 1, 1967 Oct. 15, 1967 Sept. 1, 1967 Sept. 1, 1967 Aug. 1, 1967 Aug. 1, 1967
STAGE	S-IC S-II S-IVB IU	S-IC S-II S-II S-IVB IU		S-IC S-II S-IVB IU CSM 103 LM-4
SPACE	501	502	503	504*

In the event that AS 504 is designated a lunar simulation, launch will be January 5, 1968. Current flight hardware delivery schedule support this date. If the primary AS 504 mission is flown the launch *Alternate mission planning for this launch calls for a lunar simulation like AS 503. date will remain February 1968.

Attachment B

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CAPABILITY RANGE		4 weeks later	2 weeks earlier	2 weeks later		2 weeks earlier	9 motor stoom	a weeks tated	2 weeks earlier		2 weeks later		
LAUNCH DATE	Mar. 1,1968	·	Jun. 12, 1968			Sept. 11,1968			Dec. 11, 1968				
CAPABILITY RANGE		4 weeks later	2 weeks earlier	2 weeks later		2 weeks earlier	9 waste loton		2 weeks earlier		2 weeks later		
COMPLETE SPACE VEHICLE ELEC. MATE OR READY FOR FIRST INTEG. S/V TEST	Jan. 16, 1968		May 8, 1968			Aug. 7, 1968			Nov. 5, 1968		**************************************		
EARLIEST START DATE OF STAGE CHECKOUT OPNS	Dec. 5, 1967 Nov. 30, 1967 Nov. 28, 1967	Dec. 6, 1967 Sept. 30, 1967 Nov. 1, 1967	Mar. 7, 1967 Feb. 27, 1967	Feb. 28, 1968 Mar. 8, 1968		Jun. 6, 1968	May 28, 1968 May 29, 1968	Mar. 31, 1968 May 1, 1968	Sept. 4, 1968	Aug. 26, 1968 Aug. 28, 1968	Sept. 5, 1968	Jul. 31, 1968	Sept. 1, 1968
STAGE	S-IC S-II S-IVB	IU CSM LM	S-IC S-II	S-IVB IU	LM	S-IC	S-II S-IVB	CSM	S-IC	S-II S-IVB		CSM	LM
SPACE	505		506			507			508				

Attachment B

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CAPABILITY	2 weeks earlier	2 weeks later	2 weeks earlier	2 weeks later	2 weeks earlier	2 weeks later	2 weeks earlier	2 weeks later
LAUNCH	Feb. 12, 1969		Apr. 16, 1969		Jun. 11, 1969		Aug. 13, 1969	
CAPABILITY	2 weeks earlier	2 weeks later	2 weeks earlier	2 weeks later	2 weeks earlier	2 weeks later	2 weeks earlier	2 weeks later
COMPLETE SPACE VEHICLE ELEC. MATE OR READY FOR FIRST INTEG. S/V TEST	Jan. 8, 1969		Mar. 12, 1969		May 7, 1969		Jul. 9, 1969	
EARLIEST START DATE OF STAGE CHECKOUT OPNS	Nov. 7, 1968 Oct. 30, 1968	Nov. 1, 1908 Nov. 8, 1968 Sept. 30, 1968 Nov. 1, 1968	Jan. 9, 1969 Dec. 31, 1968	Dec. 31, 1968 Jan. 10, 1969 Nov. 31, 1968 Jan. 1, 1969	Mar. 6, 1969 Feb. 25, 1969	Feb. 26, 1969 Mar. 7, 1969 Jan. 31, 1969 Mar. 1, 1969	May 8, 1969 Apr. 29, 1969	Apr. 30, 1969 May 9, 1969 Mar. 31, 1969 May 1, 1969
STAGE	S-IC S-II	S-IVB IU CSM LM	S-IC S-II	S-IVB IU CSM LM	S-IC S-II	S-IVB IU CSM LM	S-IC S-II	S-IVB IU CSM LM
SPACE	509		510		511		512	

Attachment B

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CONTINUE

CAPABILITY	2 weeks earlier 2 weeks later	2 weeks earlier 2 weeks later	2 weeks earlier 2 weeks later
LAUNCH	Oct. 15, 1969	Dec. 17, 1969	Feb. 11, 1970
CAPABILITY	2 weeks earlier 2 weeks later	2 weeks earlier 2 weeks later	2 weeks earlier 2 weeks later
COMPLETE SPACE VEHICLE ELEC. MATE OR READY FOR FIRST INTEG. S/V TEST	Sept. 10, 1969	Nov. 10, 1969	Jan. 7, 1970
EARLIEST START DATE OF STAGE CHECKOUT OPNS	Jul. 10, 1969 Jul. 1, 1969 Jul. 2, 1969 Jul. 11, 1969 May 31, 1969 Jul. 1, 1969	Sept. 10, 1969 Aug. 29, 1969 Sept. 2, 1969 Sept. 11, 1969 Jul. 31, 1969 Sept. 1, 1969	Nov. 7, 1969 Oct. 28, 1969 Oct. 29, 1969 Nov. 10, 1969 Sept. 30, 1969 Nov. 1, 1969
STAGE	S-IC S-II S-IVB IU CSM LM	S-IC S-II S-II IU CSM LM	S-IC S-II S-IVB IU CSM LM
SPACE VEHICLE	513	514	515

Attachment B

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515 LUUKH COMPLEX 398	LV 55 CSM LM						_ 8			3							PAGE PEC	ATTACHMENT B PAGE 15 OF 16 PAGES DECEMBER 27, 1966.	PAGES

FMAMJJASOND ATTACHMENT B DECEMBER 27, 1966. NOTE
FOR SC WITHOUT MISSION ASSIGNMENTS,
ONLY CHECKOUT CAPABILITY IS SHOWN
(WITHOUT CONSIDERATION OF CSMUM
COMBINATIONS OR LAUNCH VEHICLE IMPACT) N 0 S SV CHECKOUT SV ELECT MATE SC CHECKOUT SC ERECTION Σ ⋖ W 3 SPACECRAFT SUMMARY JASOND ONDIJEMAMJJASOND 1 ¥ WIT NOSALL JFMAMJJAS () ⋖ Σ Y D AS 204 AS 502 AS 205 AS 503 AS 504 AS 501 NOT ASSIGNED AS 503 AS 208 AS 502 LTA 10 AS 501 AS 504 · NOT ASSIGNED SC MISSION LITA 012 020 102 103 109 105 017 108 101 104 106 107 110 113 115 = 112 114 CSM 13 9 12 15 7 LM 0 Ø 63 Ю 0 7 8

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